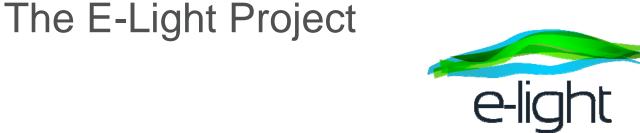
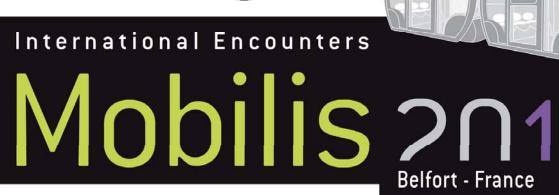


Materials and architecture to lighten the EV









# Lightweight -> The E-Light Project

### Y Focus:

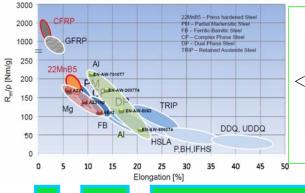
The project aims at exploring all the aspects and requirements for optimal electric vehicle architectures, focussing on:

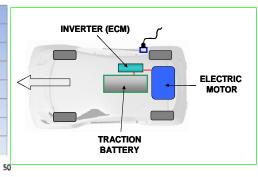
- Modularity of components
- Ergonomic designs
- Innovative safety concepts
- Lesser weight → decrease consumption → increase range.

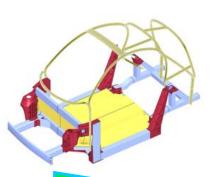
## **\*** Research Topics:

Innovative multi-material modular architecture specifically designed for urban EV

- Optimal multi-materials solution including suitable and feasible joining techniques and manufacturing processes.
- Analysis of the optimal geometries and designs (structural, safety and NVH)
- Definition of design methodology and testing procedures toward more sustainable, lightweight, modular concepts











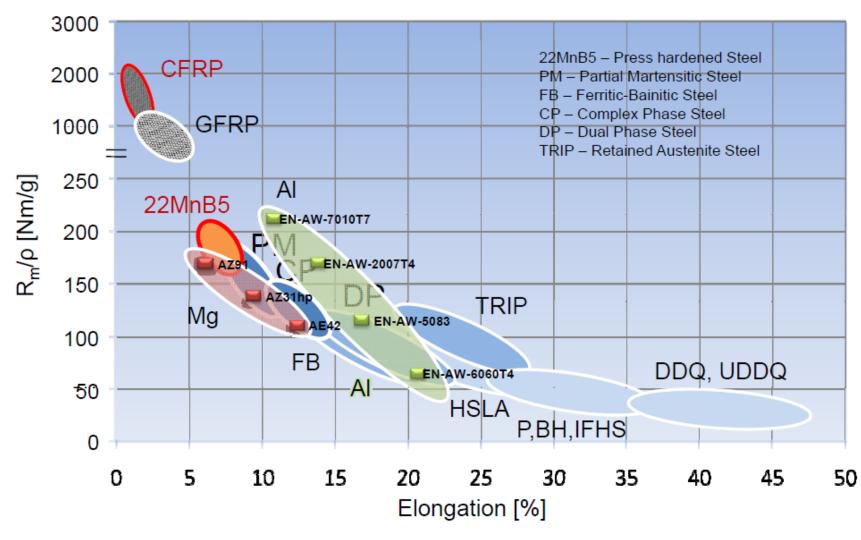
## Lightweight -> Materials

- ★ EV range to be increased by decreasing the weight:
  - ▼ There is a new cost-benefit ratio
  - New materials and materials from other industries
- In order to replace a component the material, the manufacturing process and the assembly are key issues to be considered.
- E-Light focus on AHSS, light alloys and reinforced composites
  - ▼ Depending on the component requirements and loads
  - ▼ Depending on the manufacturing process
  - ▼ Depending on the joining and assembly





# Lightweight -> Materials



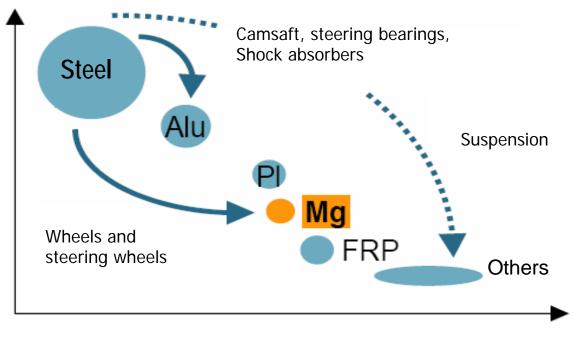




## Lightweight → Trends

### Trends in chassis

#### **Better cost**



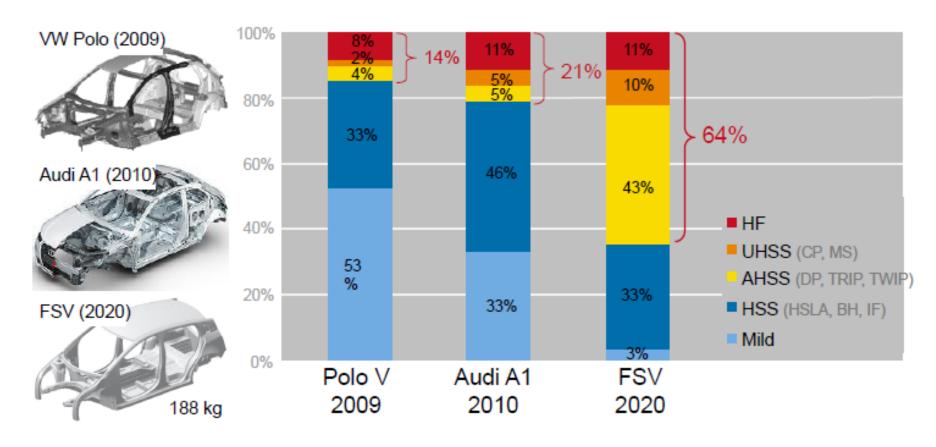
### **Better weight**

|      | Steel | Alu | Plastics | Mg |
|------|-------|-----|----------|----|
| 2000 | 57%   | 12% | 6%       | 0% |
| 2010 | 51%   | 16% | 7%       | 1% |





## Lightweight -> Steel



Significant increasing share of AHSS, UHSS and hot forming steels

Source: Eurocarbody 2009

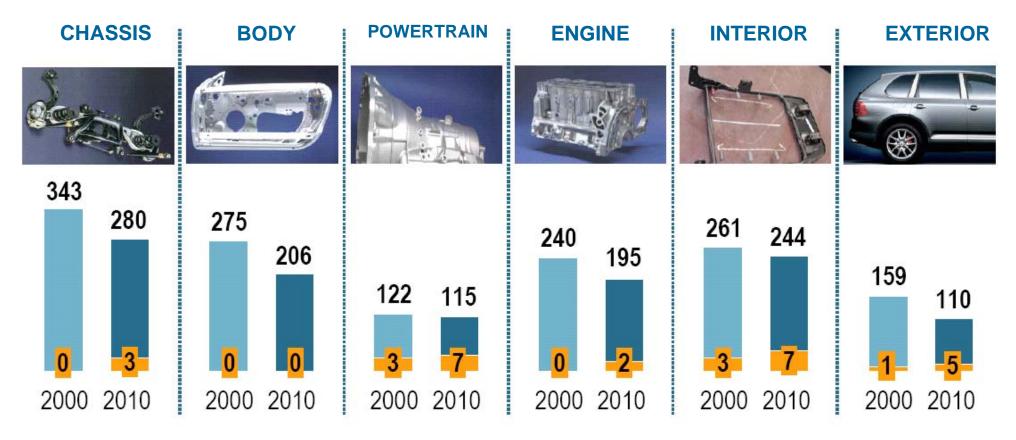
ATZ extra 06/2010





## Lightweight -> Magnesium

Magnesium use for weight reduction



Number of magnesium components

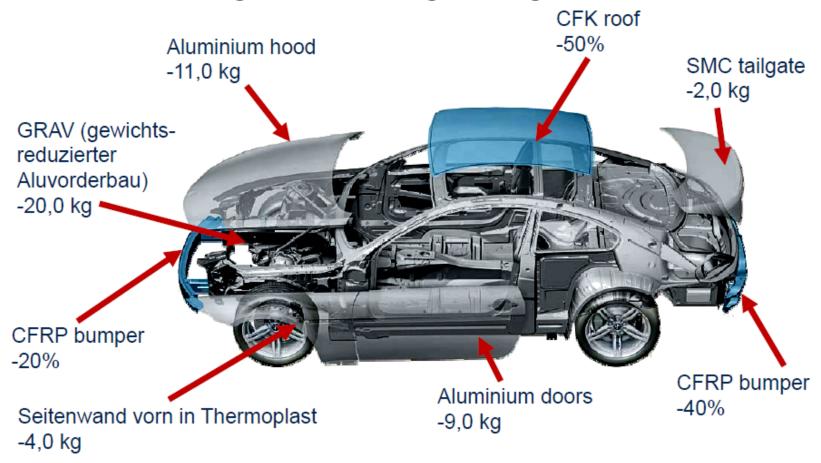




# Mobilis 2011

## Lightweight -> multi-material approach

### Multi-Material-Design: BMW M6, weight savings



Weight savings due to material mix





## Lightweight -> Design loop

### specifications & requirements

cost weight environment regulations **OEM** requirements consumer tests



final product

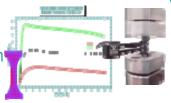
### product design





### material

mechanical characterization rheology characterization processing analysis





### validation

dimensional specification tests structural tests thermo-mechanical crash requirements others...



### industrialization

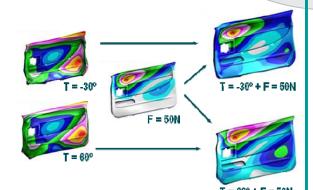
real prototyping serial production



## virtual testing

thermo-mechanical rheology - processing analysis vibrations crash & safety others...





product

